OPERATING MANUAL

Hausted® Fluoro-Track Fluoroscopy Capable Stretcher
Model: 493RPCST

(08/30/06) **150830-331**

A WORD FROM STERIS CORPORATION

This manual contains important information on proper use and maintenance of the Hausted® Fluoro-Track Fluoroscopy Capable Stretcher Model: 493RPCST. **All personnel involved in the use and maintenance of this equipment must carefully review and comply with the warnings, cautions and instructions contained in this manual.** These instructions are important to protect the health and safety of personnel operating a Fluoro-Track Stretcher and should be retained in a conveniently accessible area for quick reference.

Complete instructions for uncrating and connecting utilities, as well as equipment drawings, have been furnished. If missing, contact STERIS for replacement copies, giving the serial number and model numbers of the unit.

STERIS carries a complete line of accessories for use with this stretcher. A STERIS representative will gladly review these with you.

Indications for Use

The Hausted Fluoro-Track Fluoroscopy Capable Stretcher Model: 493RPCST is designed for patient transport, treatment and recovery.

Service Information

A thorough preventive maintenance program is essential to safe and proper unit operation. This manual contains maintenance schedules and procedures which should be followed for satisfactory equipment performance.

You are encouraged to contact STERIS concerning our comprehensive Annual Maintenance Agreements. Under the terms of these agreements, preventive maintenance, adjustments, and replacement of worn parts are done on a scheduled basis to assure equipment performance at peak capability and to help avoid untimely or costly interruptions. STERIS maintains a global staff of well equipped, factory-trained technicians to provide this service, as well as expert repair services. Please contact your STERIS representative for details.

Advisory

A listing of the safety precautions to be observed when operating and servicing this equipment can be found in *SECTION 1* of this manual. Do not operate or service the equipment until you have become familiar with this information.

Any alteration of this equipment not authorized or performed by STERIS Engineering Service which could affect its operation will void the warranty, could adversely affect sterilization efficacy, could violate national, state, and local regulations, and could jeopardize your insurance coverage.

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CE

EC Authorized Representative

STERIS Limited
STERIS House
Jays Close
Viables
Basingstoke
Hampshire
RG22 4AX
UNITED KINGDOM

Manufactured by:
STERIS Corporation
2720 Gunter Park East
Montgomery, AL 36109 • USA
www.steris.com

TEL: 334 277 6660
FAX: 334 271 5450

Equipment not suitable for use in the presence of a flammable anesthetic mixture with air or oxygen or nitrous oxide.

STERIS Corporation, Montgomery, Alabama is an ISO 13485 certified facility.

The base language of this document is ENGLISH. Any translations must be made from the base language document.

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LISTING OF WARNINGS AND CAUTIONS

1

The following *Safety Precautions* must be observed when operating or servicing this Hausted® Fluoro-Track Fluoroscopy Capable Stretcher Model: 493RPCST . WARNING indicates the potential for personal injury and CAUTION indicates the potential for damage to equipment. For emphasis, certain *Safety Precautions* are repeated throughout the manual. **It is important to review ALL *Safety Precautions* before operating or servicing the unit.**

Strictly following these *Safety Precautions* enhances your ability to safely and effectively utilize the unit and helps the customer avoid improper maintenance methods which may damage the unit or render it unsafe. It is important to understand that these *Safety Precautions* are not exhaustive; customers are encouraged to develop their own safety policies and procedures to enhance and compliment these *Safety Precautions.*

WARNING–LACERATION HAZARD:

⚠ When cutting bands always use a tool specifically designed for that purpose. This will help to avoid personal injuries frequently incurred when bands are cut and tension released.

WARNINGS – PERSONAL INJURY:

⚠ Do not sit on end – tipping may occur.

⚠ The stretcher has a warning label located at the head end stating: Maximum patient weight 226 Kilograms (500 pounds).

⚠ Patient entry, egress and transfer should always be done with the brakes locked.

⚠ The brakes should always be on and patient side rails up when the patient is not in transport.

⚠ Be sure both rails are in the upright locked position before leaving patient.

WARNING – PROPER OPERATION HAZARD:

⚠ Floors must be smooth and level to maintain optimum fifth wheel steering. Fifth wheel steering functions can be influenced by floor irregularities (bumps or dips) greater than 1/2" (13 mm) across the span of the stretcher.

UNPACKING INSTRUCTIONS

2

IMPORTANT: Report any shipping damage immediately! Inform shipper of any damages – leave carton intact. Leave the stretcher in the receiving area until inspection is complete.

Your stretcher has been carefully packaged at our manufacturing plant to ensure safe shipment to you medical facility. There are several procedures you must follow to put your new stretcher into service. These procedures only take a few minutes to complete and are required to ensure proper operation of the stretcher.

WARNING – LACERATION HAZARD: When cutting bands always use a tool specifically designed for that purpose. This will help to avoid personal injuries frequently incurred when bands are cut and tension released.

Step 1 – Cut the two metal bands around the shipping carton.

Step 2 – Remove the top half of the carton and cut one side of the bottom half.

Step 3 – Remove the stretcher from the carton. Cut the metal bands from around the stretcher.

Step 4 – Check to see if all features of the stretcher work properly. If all features work properly, go to step 5. If any of the features of the stretcher do not work properly, call STERIS for service.

Step 5 – Clean the stretcher using a mild detergent to remove any dirt accumulated during shipment.

Step 6 – Place the stretcher into service.

3.1 Braking and Steering Operation

3.1.1 Applying The Brakes

The four wheel central braking system is activated by depressing the red pedal at any of the four corners of the unit (Figure 3-1). To fully engage the brakes, the pedal should be pressed to approximately 45°. All four caster wheels should be locked from swiveling and rotating.

Figure 3-1

3.1.2 Releasing The Brakes

Depress the green pedal at any of the four corners of the unit, until the pedal is in a horizontal position (Figure 3-2). All four wheels should rotate and swivel freely.

NOTE: *Brakes should always be activated when unit is not in transport"*

Figure 3-2

Figure 3-3

3.1.3 Applying The Steering Lock/Fifth Wheel

From any corner of the stretcher, depress the green pedal downward into the locked position. (Figure 3-3). Push the stretcher forward. Either one caster at the foot end will lock into a non-swivel mode, or the optional fifth wheel will lower and apply pressure to the floor. This allows straight steering by the attendant.

⚠ WARNING – PROPER OPERATION HAZARD: Floors must be smooth and level to maintain optimum fifth wheel steering. Fifth wheel steering functions can be influenced by floor irregularities (bumps or dips) greater than 1/2" (13 mm) across the span of the stretcher.

3.1.4 Releasing the Steering Lock/Fifth Wheel

Depress the red pedal at any of the four corners of the unit, until the pedal is in a horizontal position (Figure 3-2). All four wheels should rotate and swivel freely, and/or the optional fifth wheel will lift off the floor.

3.2 Litter Top Height Adjustment

3.2.1 Height Adjustment

Press the pump pedal either at base side (Figure 3-4A) or foot end (Figure 3-4B) to the floor, then release. Repeat this process until desired height is obtained. Use smooth strokes on either pump pedal to ensure patient comfort.

Figure 3-4A

Figure 3-4B

3.2.2 Lowering Litter Top

Press down on the two release pedals either at base side (Figure 3-5A) or foot end (Figure 3-5B) at the same time until desired height is obtained.

NOTE: *Do Not Stand On Release Pedals.*

Figure 3-5A

Figure 3-5B

3.2.3 Trendelenburg Adjustment

Place the unit at maximum height, see “height adjustment.” Press down on the release pedal at base side nearest the head end (Figure 3-6A) or right hand release pedal at foot end (Figure 3-6B) until desired position is obtained then remove pressure.

Figure 3-6A

Figure 3-6B

3.2.4 Reverse Trendelenburg Adjustment

Place the unit at maximum height, see "height adjustment." Press down on the release pedal at base side nearest the foot end (Figure 3-7A) or left hand pedal at foot end (Figure 3-7B) until desired position is obtained then remove pressure.

Figure 3-7A

Figure 3-7B

3.3 Retracto Rail Operation

3.3.1 Raising the Rail

Grasp rail top cap in the middle of the rail (Figure 3-8), and lift.

Figure 3-8

3.3.2 Half Height

Grasp the rail (Figure 3-8); lift up on the red trigger under the litter top (Figure 3-9) while lowering the rail. When rail starts to move down release trigger. Lower rail until it locks into half height position.

3.3.3 Lowering the Rail

Grasp the rail (Figure 3-8), lift up on the red trigger under the top (Figure 3-9) while lowering the rail. Hold up on the trigger until the rail is all the way down.

***NOTE**: Be sure both rails are in the upright locked position before leaving patient.*

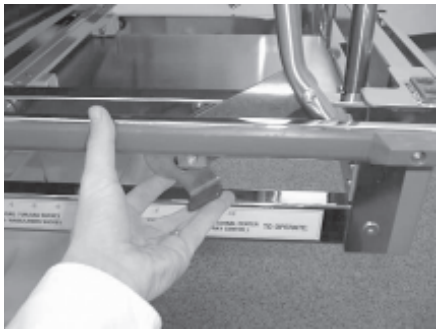


Figure 3-9

3.4 Fowler Backrest Operation

3.4.1 Raising the Backrest

Figure 3-10

Grasp the fowler backrest tube and the gas spring activating handle (Figure 3-10), squeeze the handle and the tube together and lift. Once the desired incline is achieved, release the handle. (Amount of manual lifting required will vary depending on patient size; the gas springs are intended only to assist you in lifting the patient).

3.4.2 Lowering the Backrest

Figure 3-11

Grasp the fowler backrest tube and the gas spring activating handle (Figure 3-10). Place your opposite hand on the backrest (Figure 3-11). Squeeze the handle and the tube together while supporting tube. Adjust incline by either slowly lowering patient or by pressing the fowler down. (The amount of manual lifting or supporting required will vary, depending on patient size; the gas springs are intended only to assist you in lifting or lowering the patient.)

3.5 Sliding Top Operation

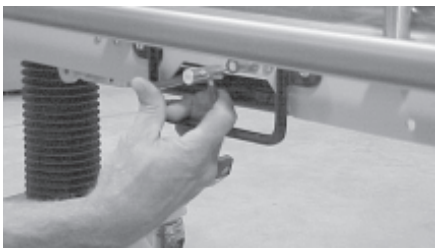


Figure 3-12

Pull out on red release trigger pin with index finger (Figure 3-12) to unlock red release handle. While holding release trigger pin outward with the index finger, at same time grasp the red release handle (Figure 3-13) and lift upward. With the release handle lifted upward, grasp the stretcher top frame with the other hand (Figure 3-14) and slide the stretcher top to extend toward the head end or foot end of the stretcher. When top is in desired position, let go of the release handle to lock in place. On the release lever side of the stretcher near the head end, there is a top position label and red indicator to record the precise position of the stretcher top (Figure 3-15).

NOTE: *Return stretcher top to center before moving or transporting patient.*

Figure 3-13

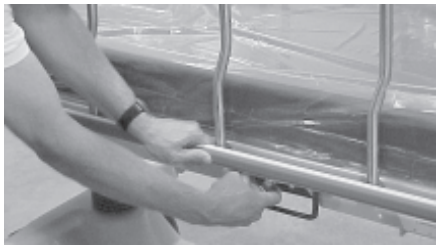


Figure 3-14

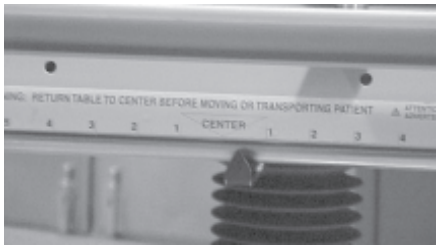


Figure 3-15

Procedure	Schedule	Material
Lubricate all moving and sliding parts and hinge points.	3 Months	Lubricating oil, light-duty grease, wax stick lubricant.
⚠ Never Lubricate Gas Spring, Motor and Mech-Lock Shafts ⚠		
Inspect all fasteners to ensure proper fit, position and tightness (including nuts, bolts, etc.).	3 Months	Proper size wrench and screw-driver.
Inspect all surfaces and remove any user developed sharp or burred areas. Apply touch-up where required.	3 Months	Metal File, proper color paint (specify color when ordering)

4.1 Recommended Cleaning Instructions

***NOTE**: Steam cleaning and pressure washing of stretcher is not recommended and can void warranty*

Component	Cleaning Procedure	Schedule	Cleaning Agent	Special Notes
Pads	Wipe with Damp Cloth To remove any foreign materials	After Each Use	Routine Hospital Grade Disinfectants, Soap and Water	• Use only medium strength cleaners • Do not steam clean or pressure wash
Stretcher	Wipe with damp cloth to remove any foreign materials	After each use	Routine hospital grade disinfectants, soap and water	Lubricate pivot points after cleaning
Accessories	Wipe with a damp cloth to remove any foreign materials or pressure wash	After each use	Routine hospital grade disinfectants, soap and water	Lubricate pivot points after washing

For more details information, please contact:

STERIS Corporation at:

1-800-333-8828

00001200	Patient safety strap with buckle (Qty. 1)
00001400	Patient safety strap with Velcro (Qty. 1)
00001800	IV Pole - telescoping, removable, stainless steel, 27" x 54" (69 cm x 137 cm)
00005400	Lateral x-ray cassette holder, holds cassettes up to 14"-17" (36 cm- 43 cm)
00006B00	Head/Footboard, stationary
00007B00	Head/Footboard, with extension
000E1700	IV Pole, fixed height, removable, stainless, 42" (107 cm)
000N4500	Monitor shelf - removable, folding
00CR6B00	Head/Footboard with chart holder, stationary
00CR7B00	Head/Footboard with chart holder and extension
00N16A00	Heel stirrups with mounting adapters (pair)
00N16C00	Knee crutch stirrups with mounting- adapters (pair)
00N16E00	Knee crutch and heel stirrups with mounting adapters (pair)
03165460	Mattress, 2" x 24-1/2" x 76" (5cm x 62cm x 193cm) conductive foam
03165560	Mattress, 3" x 24-1/2" x 76" (8cm x 62cm x 193cm) conductive foam
06189360	PressureCare mattress 4" x 24-1/2" x 76" (10cm x 62cm x 193cm) conductive foam
06536600	Universal patient tray
06576500	Footboard with monitor shelf and chart holder
06589700	Mobile IV stand attachment
06883600	Footboard with monitor shelf, chart holder, and extension
06892160	Enhanced PressureCare mattress 5" x 24 1/2" x 76" (13cm x 62cm x 193cm) with Fusion II material, hunter green
06920000	Slick Patient Transfer System 4" x 24-1/2" x 76" (10cm x 62cm x 193cm) The Slick 2 part system consists of transfer mattress, and base mattress.
06925700	Paper roll holder
07562600	Patient protecting side rail covers, padded (pair)
07565600	Push handles, self-storing (pair)
07633400	Armboard with 1" pad and surgical mounting adapter
12845000	Vertical oxygen tank holder
12877000	IV Pole, telescoping with cable attachment
12884000	Drainage bag hooks (pair)
13193400	Burgundy color bumpers and striping for department identification
13193500	Teal color bumpers and striping for department identification
13193600	Plum color bumpers and striping for department identification
13317000	Under fowler utility tray (stainless steel)

RECOMMENDED REPLACEMENT PARTS

6

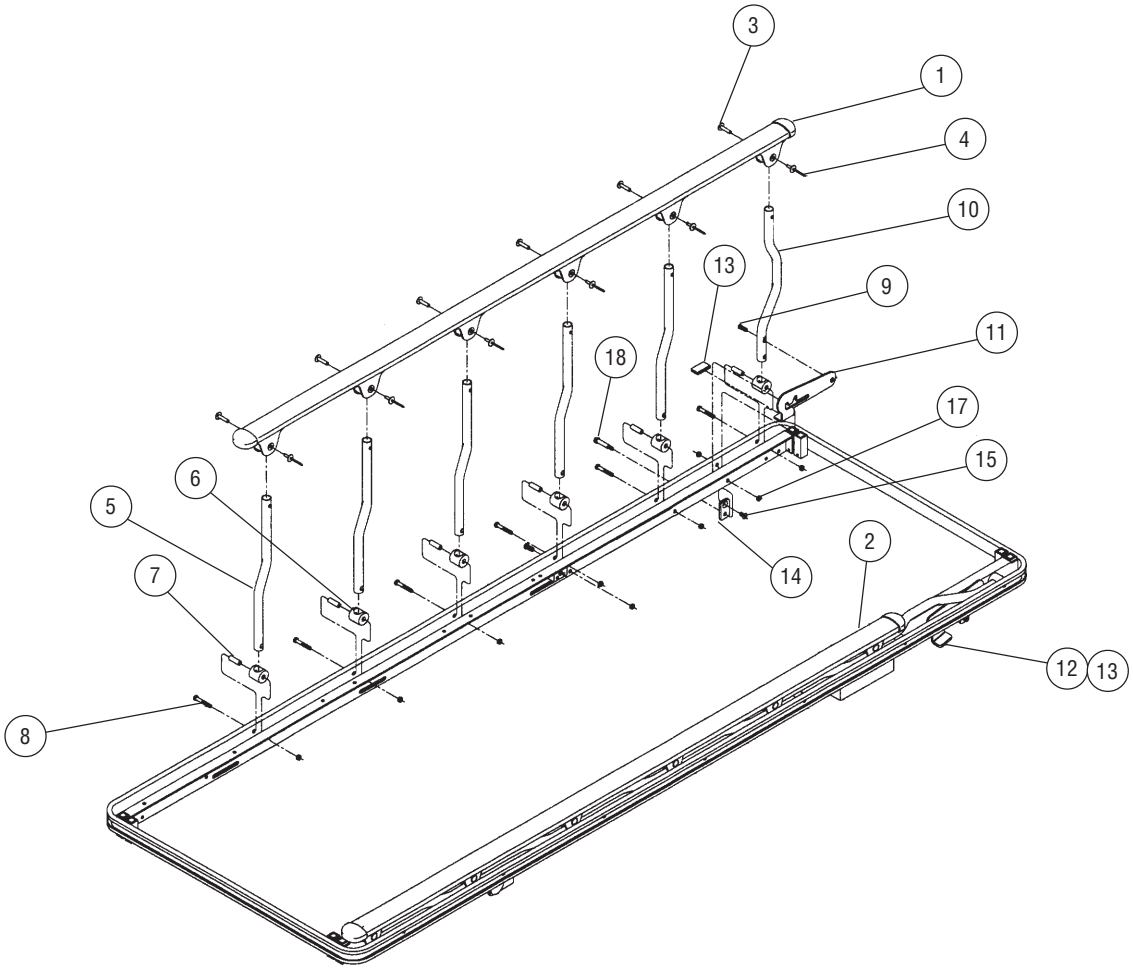


Figure 6-1. Retracto Rail Assemblies

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-1-			**RETRACTO RAIL ASSEMBLIES**	**X**
1	075057		ASSEMBLY, Top Cap -Right	1
2	075056		ASSEMBLY, Top Cap -Left	1
3	068886		RIVET, Cherry - Female End	1
4	068886		RIVET, Cherry - Male End	1
5	068882		LEG, Offset	10
6	035137		ROCKER	12
7	035138		SPACER	12
8	035122		SCREW, Hex Head Cap, 1/4-20 x 1-5/8" Long	12
9	062038		SCREW, Buton Hed Socket, 1/4-20 x 3/4" Long	2
10	068883		LEG, Lock	2
11	065432		PLATE, Lock - Left	1
12	065433		PLATE, Lock - Right	1
13	075269		CAP, Red Vinyl	2
14	068198		SUPPORT, Retracto Rail Plate	2
15	031325		SCREW, Flat Head Socket, 1/4-20 x 1/2" Long	2
16	066617		BOLT, Shoulder, 5/16 x 1-1/4" Long	2
17	031055		NUT, Lock, 1/4-20	16
18	031186		RIVET, Stop	2

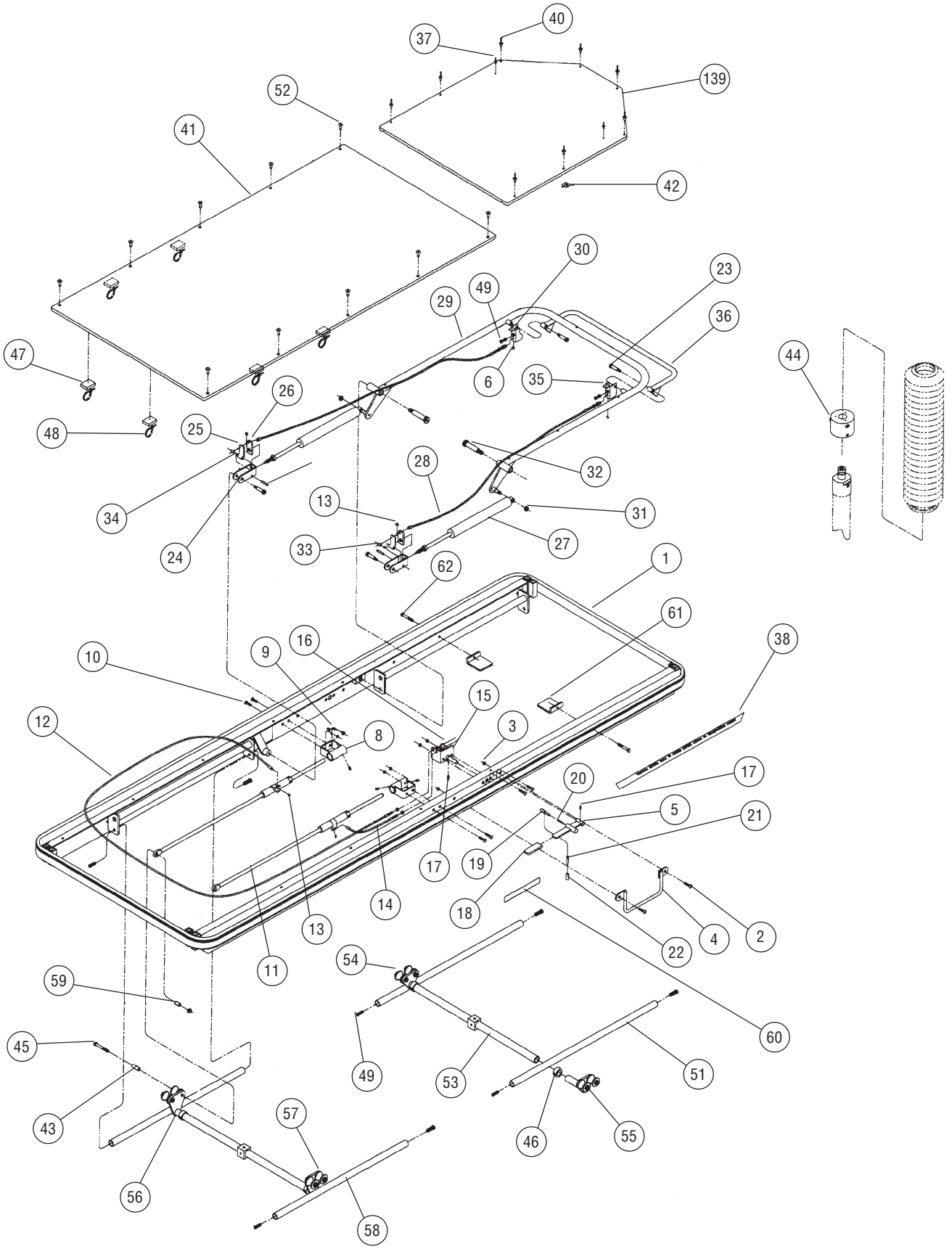
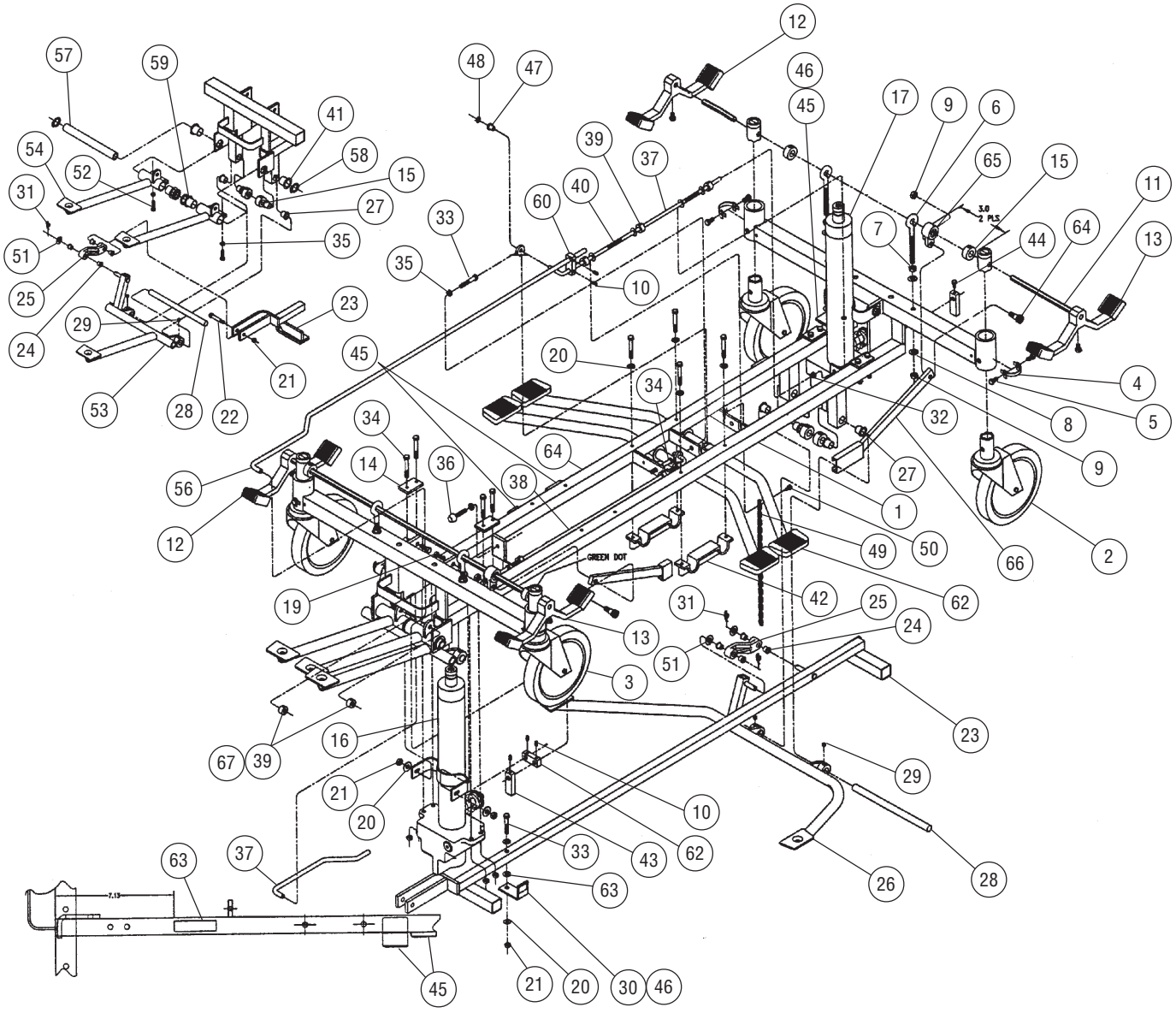


Figure 6-2. Model RPC – Fluoro Track Assembly

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-2-			**MODEL RPC – FLUORO TRACK ASSEMBLY .....**	**X**
1	069353		WELDMENT, Horizon Fluoro Top	1
2	061195		BHCS, 1/4-20 x 5/8" Long	2
3	031055		NUT, Lock 1/4-20	22
4	067316		GUARD, Release Handle	1
5	067316		ASSEMBLY, Release Handle	1
6	061344		RING, Snap	2
7	031118		PIN, Spring	4
8	068108		BRACKET, Mechlock	2
9	031104		SCREW, Set, 1/4-20 x 3/8" Long	4
10	031325		SCREW, Button Head Cap, 1/4-20 x 1/2" Long	14
11	067311		MECHLOCK	2
12	067315		CABLE, Long	1
13	062641		RING, Snap	2
14	067314		CABLE, Short	1
15	067312		ASSEMBLY, Cable Anchor	1
16	067326		ACTUATOR, Release	1
17	065605		PIN, Spring, 1/8" x 1/2" Long	2
18	067351		CAP, Release Handle	1
19	067339		PLUNGER, Release	1
20	035235		SPRING, Plunger	1
21	067349		PIN, Release Trigger	1
22	067350		CAP, Trigger Pin	1
23	065561		BOLT, Shoulder, 5/16 x 1" Long	2
24	068099		CLEVIS	2
25	068102		ACTIVATOR, Trigger	2
26	068100		ACTIVATOR, Fixed	2
27	068110		SPRING, Fowler Gas	2
28	068103		CABLE, Pneumatic Fowler	2
29	068090		FOWLER, Pneumatic	1
30	068097		ANCHOR, Cable – Left Hand	1
31	031057		NUT, Lock, 5/16-18	2
32	062037		BOLT, Shoulder, 1/2" x 2" Long	2
33	052044		STOP, Doorman Wire	2
34	052041		SCREW, Set , #10-32 x .250" Long	2
35	068098		ANCHOR, Cable – Right Hand	1
36	068093		WELDMENT, Fowler Release	1
37	066615		RIVET, Pop, .125" x .563"/.625" BSP-410	2
38	067320		LABEL, Table Position	1
39	067348		TOP, Fowler	1
40	067352		RIVET, Pop, 3/16"	8
41	067310		TOP, Foot End	1
42	052046		CLIP, Cable	2
43	069362		TUBE, Roller – Head	2
44	069097		STABILIZER, Shaft	2
45	031115		SCREW, Hex Head Cap, 1/4-20 x 2-1/4" Long	2
46	068464		COLLAR, Shaft, 3/4"	4
47	000848		PLATFORM	6
48	000849		TIE, Cable	6
49	062128		SCREW, Button Head Cap, 1/4-20 x 1-1/4" Long	10
50	031054		NUT ,1/4-20	2
51	069361		HEAD, Stop Tube	2
52	068114		RIVET, Drive	10

continued on next page

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-2-			**MODEL RPC – FLUORO TRACK ASSEMBLY (CONTINUED) .**	**X**
53	068469		CROSSTUBE	2
54	069363		ASSEMBLY, Roller Head, Left	2
55	069364		ASSEMBLY, Roller Head, Right Pointer	1
56	069365		ASSEMBLY, Roller Foot, Left	1
57	069366		ASSEMBLY, Roller Foot, Right	1
58	069360		TUBE, Stop Foot	2
59	069369		BUSHING, Roller .312"	2
60	067332		LABEL, Table Lock	1
61	065728		SUPPORT, Fowler	2
62	035122		SCREW, Hex Head Cap, 1/4-20 X 1-5/8" Long	12



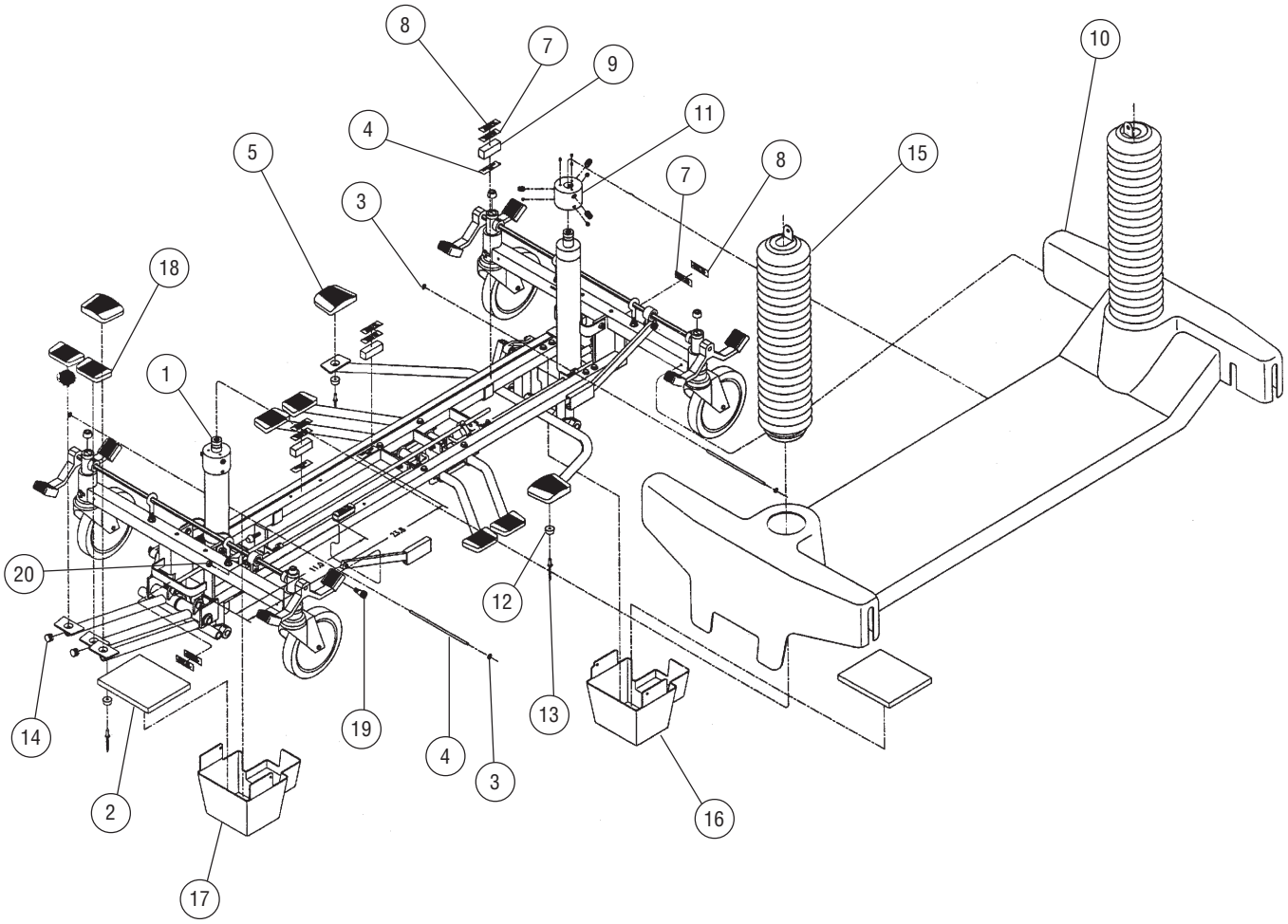
NOTE:
1. Unless otherwise specified:
   For all moving and sliding locations - apply petroleum jelly lubricant.
   Apply oil to Items 24, 27, 41 & 47.
   Apply Never-Seize to Item 42.
2. For all threaded areas (which do not have a built in thread locking mechanism), apply removable thread locker to male threads. Apply permanent thread locker to threads of Item 64.

Figure 6-3. Horizon Fluoro Base Assembly

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-3			**HORIZON FLUORO BASE ASSEMBLY**	**X**
1	068553		ASSEMBLY, Base Frame	1
2	062672		CASTER, Tente, Brake	3
3	062671		CASTER, Tente, Swivel Lock	1
4	062659		PLATE, Caster Dolt Lock	4
5	062685		SCREW, Hex Head Cap, M8 x 1.25 X 12.00" Lg.	8
6	065041		BOLT Eye, 5/16-18	4
7	031058		NUT, Free Thread, 5/16	4
8	031080		WASHER, Flat, 5/16	6
9	031057		NUT, Lock, 5/16-18	1
10	052041		SCREW, Socket Set, #10-52 x 1/4" Lg.	5
11	068551		ROD, Hex Brake	2
12	066507		ASSEMBLY, Left Brake Pedal	2
13	066508		ASSEMBLY, Right Brake Pedal	2
14	069478		PLATE, Jack Mounting Reinforcement	4
15	011422		COLLAR, Worm	8
16	068207		JACK Hydraulic, Foot End	1
17	068209		JACK Hydraulic, Head End	1
18	035122		SCREW, Hex Head Cap, 1/4-20 x 1 5/8" Lg.	4
19	031337		SCREW, Hex Head Cap, 1/4-20 x 3/4" Lg.	4
20	031076		WASHER, Flat, USS, 1/4"	10
21	031055		NUT, Lock, 1/4-20	14
22	066617		BOLT, Shoulder, 5/16" x 1-1/4" Lg.	1
23	075242		LINK, Horizon Long Jack, End Control	1
24	068455		NYLINER, 5/16"	8
25	068371		PEDAL, To Link Connector	2
26	068345		ASSEMBLY, Pump Pedal	1
27	068126		NYLINER, 1/2"	8
28	068379		BAR, Pump Pedal Hinge	2
29	031102		SCREW, Knurled Point Set, 1/4-20 x 1/4" Lg.	4
30	068355		ANGLE, Verticle Guide	1
31	069417		CUP, Rue, 5/16"	3
32	065418		NYLINER, Type 7, 1/4"	2
33	031006		SCREW, Hex Head Cap, 1/4-20 x 1-1/2" Lg.	2
34	031321		SCREW, Hex Head Cap, 1/4-20 x 2" Lg.	9
35	031054		NUT, Free Thread, 1/4-20	5
36	066705		BUMPER, Stop	1
37	068374		LINK, Head End Release	1
38	068375		LINK, Foot End Release	1
39	068378		COLLAR, Stop	8
40	068128		SPRING, Long, 1-17/32"	4
41	051308		NYLINER, 3/4"	4
42	069481		BRACKET, Axle Bearing	2
43	068377		PLATE, Push	2
44	068890		SCREW, Hex Head Cap, #10-32 x 1/2" Lg.	1
45	068380		TAPE, Teflon, 3/4" x 1-1/2"	4
46	068381		TAPE, Teflon, 1 2" x 3/4"	2
47	068530		WASHER, Nylon Shoulder	2
48	031371		GRIPRING, .250	2
49	062378		CHAIN, Anti-Static	1
50	031416		SCREW, Self Tapping, Type A, #10-32 x 1/2" Lg.	1
51	035115		WASHER, Nylon, 5/16"	3

continued on next page

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-3			**HORIZON FLUORO BASE ASSEMBLY (CONTINUED) .....**	**X**
52	031017		SCREW, Hex Head Cap, 1/4-20 x 1.0" Lg.	2
53	068554		ASSEMBLY, Pump Pedal	1
54	068559		ASSEMBLY, Release Pedal	2
55	068564		ROD, Head End Release	1
56	068563		ROD, Foot End Release	1
57	068549		TUBE, Release Pedal Hinge	1
58	067686		GRIPRING, .750"	2
59	061597		PLUG, Washer-Nylon Retain	1
60	068565		PLATE, Tie	1
61	031080		WASHER, 5/16"	1
62	P69484		PEDAL, Release	2
63	075249		TAPE, Teflon, 2.5" x .75" Lg.	1
64	062684		BOLT, Shoulder, 3/8" x 3/8" Lg.	2
65	062664		LEVER, Cam	2
66	075611		ROD, Horizon Fluoro Brake	1
67	075410		SCREW, Set, M5	2



NOTE: (unless otherwise specified)
1. For all moving and sliding locations - apply petroleum jelly lubricant.
2. Apply permanent thread locker to male threads of Item 19.

Figure 6-4. Fluoro Base Assembly

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-4- 1			**FLUORO BASE ASSEMBLY (SEE FIGURE 6-3)**	**X**
2	065114		FOAM, 1/2 x 5.00 x 6.00 Lg.”	2
3	065611		NUT, Push, 3/16 & PA 188007”	4
4	069282		ROD, Bottom Cover”	2
5	068343		PAD, Pump Pedal”	3
6	068475		TAPE, Double Sided, 2.0 x 1/2 Lg.”	4
7	068513		HOOK, Velcro, 2.0”” x 5/8”””	5
8	068512		PILE, Velcro, 2.0”” x 5/8”””	6
9	068376		COVER, SPACER”	4
10	075391		COVER, TOP, Horizon Without Tray”	1
11	069097		ASSEMBLY, Stabilizer, Hydraulic”	2
12	031156		GROMMET	7
13	000794		RIVET, Pop, 3/16”””	3
14	055620		PLIG, Hole”	2
15	069400		ASSEMBLY, Sub-, Bellows”	2
16	069280		COVER, Horizon Bottom, Foot End”	1
17	069281		COVER, Horizon Bottom, Head End”	1
18	061164		PAD, Pedal”	2
19	065807		BOLT, Shoulder 3/8 x 3/8 Lg.”	2
20	031057		NUT,Lock, 5/16-18	2

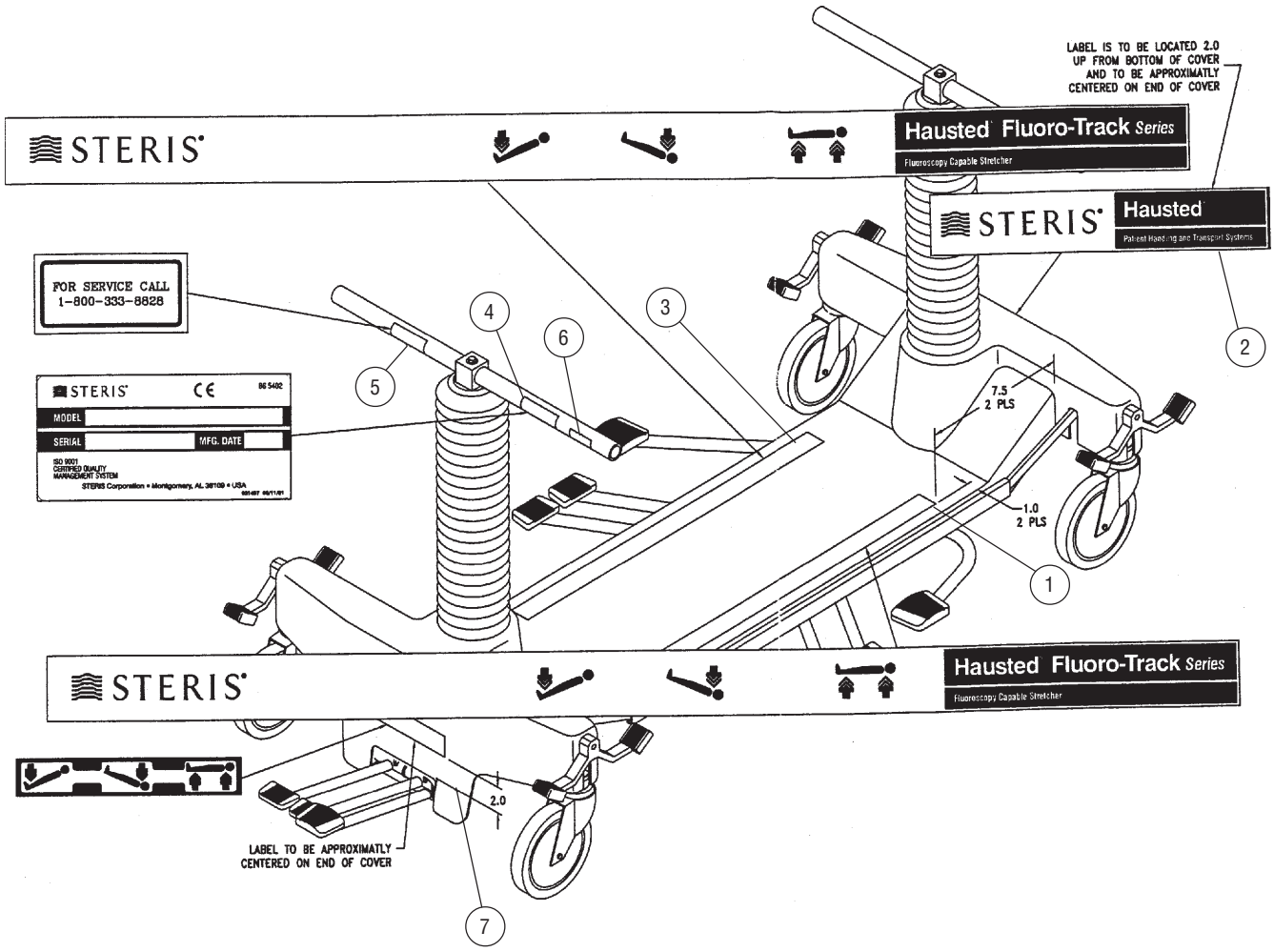


Figure 6-5. Label Location

FIG. & ITEM NO.	PART NUMBER	SVC	DESCRIPTION	UNITS PER ASSEMBLY
6-5-			**LABEL LOCATIONS**	**X**
1	075832		LABEL, Fluoro-Track, Right	1
2	075831		LABEL, Base End	1
3	075833		LABEL, Fluoro-Track, Left	1
4	031457		LABEL, Universal Serial Number	1
5	063022		LABEL, Service	1
6	150828	999	LABEL, Bar Code	1
7	13307K		LABEL, Side Pedal, S.S. Horizon, Right	1